

Servicing headlights - Halogen headlights

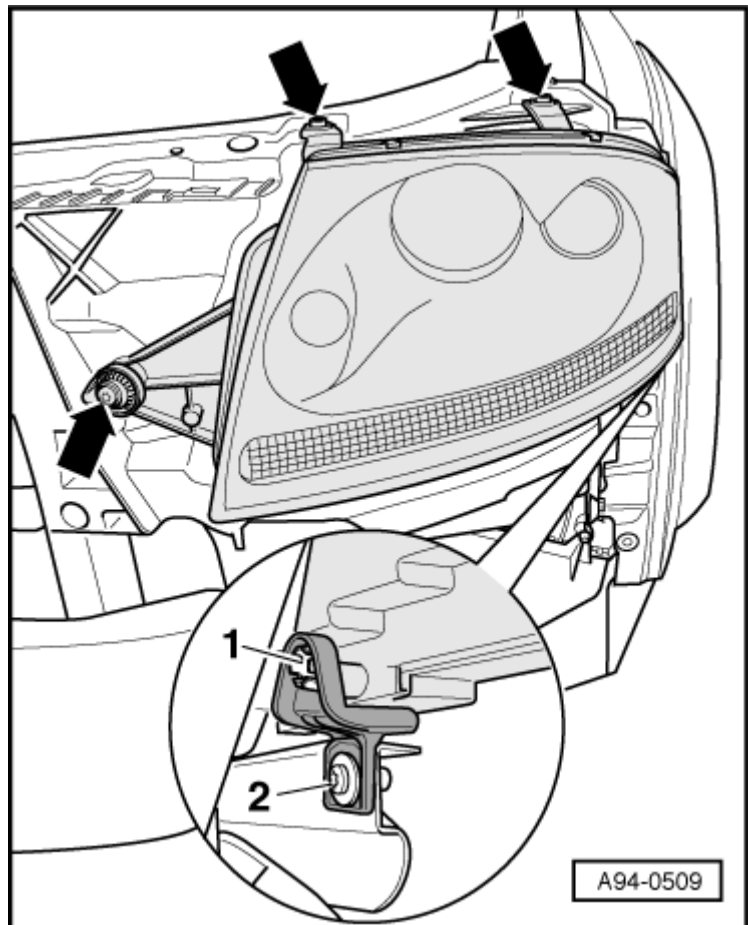
Removing and installing headlights

Removing

- Switch off ignition and remove ignition key.
- Turn light switch to -0- position.
- Remove front bumper.

=> [General body repairs, Exterior; Repair group 63](#)

- → Screw out bolts -arrows-.
- Slide headlight slightly towards radiator and then swivel it out.
 - This causes mounting pin -1- at outer headlight mount to become disengaged from holder -2- in wheel housing
- Unplug connectors.
- Take headlight to front out of body.

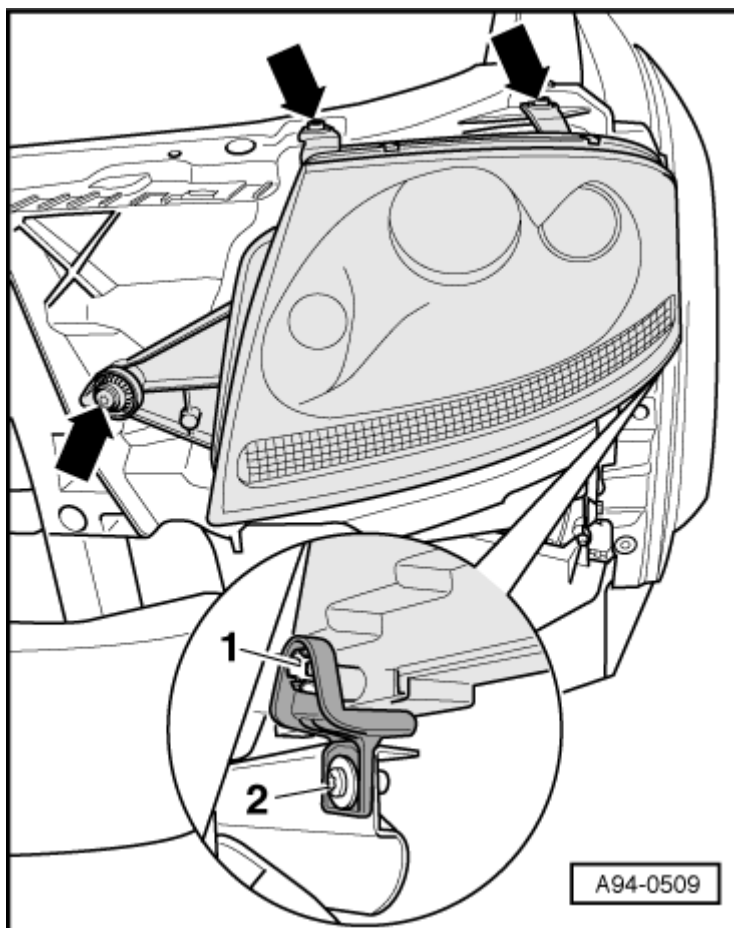


Installing

Install in reverse order, paying attention to the following:

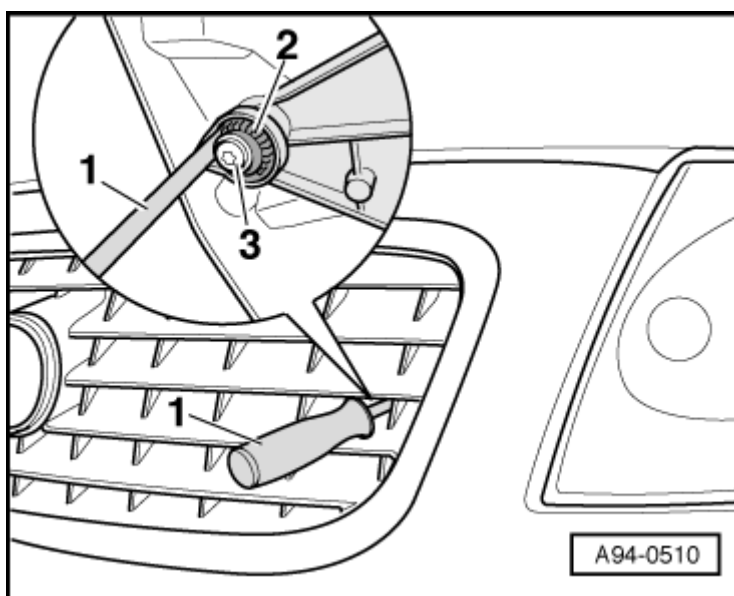
- → Engage mounting pin -1- of headlight in holder -2- in area of wing.
- Hand-tighten bolts -arrows-.
- Install front bumper.

=> [General body repairs, Exterior; Repair group 63](#)



Align headlights with body contours (gap widths) as follows:

- → Slacken off bolt -3- by several turns.
- Turn adjusting screw -2- with cross-head screwdriver -1- until headlight contour is flush with bumper.



- → Tighten bolts -arrows-.
- Following installation, adjust headlights => Page [94-6](#).

Tightening torque

Component	Nm
Headlight to lock carrier	6.5

